

**ACTH-201 氯化橡胶防腐底漆（铁红）****ACTH-201 Chlorinated Rubber Anticorrosive Primer (Iron red)**

产品特性 Characteristics	极好的防腐防锈性能、耐海水性、干燥迅速 Excellent anticorrosive and rust property and seawater resistance, quick drying. 同各类底材附着力良好 Good adhesion to all kinds substrates 覆涂氯化橡胶面漆防腐效果甚佳，在-20℃仍可施工 Wonderful effect with Chlorination Rubber Anticorrosive Finish. Application can be performed at -20℃.			
产品用途 Uses	主要用于新船或旧船水线以下及以上部位的防锈涂层。 As an antirust paint for the lower and upper part of waterline of new or existing ships.			
颜色 Color	铁红、灰 Iron red or gray			
施工条件 Application method	无气喷涂 Airless spray	喷嘴尺寸 Nozzle tip	压力 Fluid pressure	稀释比率 Thinning ratio
	推荐 Recommended	0.4~0.5mm	100~150kg/cm <sup>2</sup>	0~5% by weight（重量比）
	适用于常规的喷涂、刷涂和辊涂 May be applied by spray, brush, or roller.			
稀释剂 Thinner	氯化橡胶稀释剂 Chlorinated rubber thinner			
混合比率 Mixing ratio	单组分 One-pack			
涂装膜厚 Film thickness	干膜: 50μm/道 Dry film thickness: 50μm/coat	湿膜: 100μm/道 Wet film thickness: 100μm/coat		
固体含量 Solid content	58%			
比重 Specific gravity	1.38			
涂覆率 Coverage rate	理论值 : 0.11 千克/平方米/50μm Theoretical: 0.11kg/m <sup>2</sup> /50μm	0.087L/平方米/50μm 0.087L/m <sup>2</sup> /50μm	实际值 : 与表面处理, 外界环境, 施工方法等多种因素有关。 Actual: depending on the surface treatment, environment and application methods.	
干燥时间 Drying time	温度 Temperature	10℃	20℃	30℃
	指触干燥	30mins	20mins	15mins



	Dry to touch 实干:	5hrs	3.5hrs	3hrs
	Dry to handle			
涂装间隔 Coating interval	Min. 最小 Max. 最大	5hrs —	3.5hrs —	3hrs —
储存期限 Shelf life	一年 12 months			
包装规格 Packing specification	单组份包装: 20kg/桶 One-component packing: 20 kg/barrel			
表面处理 Surface preparation	用清水冲去盐分以及其它水溶性污物。 Remove salt and other water-soluble contaminants with flesh water. 依照 SSPC-SP1 溶剂清洗标准除去油脂。 Remove oil thoroughly with suitable detergent in accordance with SSPC-SP1 除去焊接飞溅并处理焊缝、毛刺使其光顺 Remove weld spatter and weld, burr to make it fair 用喷砂方式除去铁锈、氧化皮和损坏的车间底漆达到 ISO Sa2.5 (SSPC-SP10)。或用电动工具处理表面达到 ISO St3.0 All damaged shop primer, rust and scale should be thoroughly cleaned by abrasive blasting to Sa2½ or power tool cleaning to ISO St3.0. 用高压空气吹扫除去灰尘等污物。 Remove dust and dirt by high-pressure air before paint application. 施工前确认表面清洁干燥。 Confirm the surface clean and dry before application.			
涂装配套 Coating system	适用底材: 裸钢或旧漆膜 Substrate: bare steel or the surfaces with old paint film. 适用上涂: 乙烯链接漆、氯化橡胶水线漆、氯化橡胶防腐面漆或参考我公司的配套。 Subsequent coats: Vinyl Tie Coat, Chlorinated Rubber Boot Topping Paint, Chlorinated Rubber Anticorrosive Finish, or refer to our coating system.			
安全注意事项 Safety Precautions	任何油漆施工中均应保证提供以下措施: The following be guaranteed during any paint applications: 避免接触皮肤和眼睛。 Avoid skin and eye contact. 如果油漆接触到皮肤或眼睛, 应用大量水冲洗并立即就医。 In case of skin or eye contact, flush with large amount of water and immediately get medical attention. 保证良好的通风。 Assure well-ventilated working place. 小心火灾或爆炸。 Take precautions of the risks of fire or explosion. 现场遵守一切健康安全规定。 Observe all health and safety regulations on site			
提醒注意 Declaration	本说明书所提供信息均为目前我方所掌握最全面正确的资料, 鉴于产品使用条件非我方所能控制, 此中信息不含担保, 即仅在选取产品上对买方负责。由于我公司产品及生产工艺的不断发展, 此中所有信息均以我方确认为准。 The information given on this technical data sheet is correct to the best of our knowledge. In consideration of the application conditions of the product are beyond our control, so no guarantee is involved herein, namely, we are responsible for the buyers only in terms of their selecting a product. All data must be clarified from our company because of the constantly improvement of our product and its manufacturing process.			